

HKD Push-in anchor

| | Anchor version | Benefits |
|--|--|---|
| | HKD Carbon steel with lip | <ul style="list-style-type: none"> - simple and well proven - approved, tested and confirmed by everyday jobsite experience - reliable setting thanks to simple visual check - versatile - for medium-duty fastening with bolts or threaded rods - available in various materials and sizes for maximized coverage of possible applications |
| | HKD-SR stainless steel with lip | |
| | HKD-ER stainless steel without lip | |



Concrete



Corrosion
resistance



European
Technical
Approval



CE
conformity



PROFIS
Anchor
design
software



Fire
resistance

Approvals / certificates

| Description | Authority / Laboratory | No. / date of issue |
|---|------------------------|---|
| European technical approval ^{a)} | DIBt, Berlin | ETA-02/0032 / 2012-10-18 ETA-06/0047 / 2010-04-22 Refer HKD (Redundant) |

Basic loading data (for a single anchor)

All data in this section applies to

- Correct setting (See setting instruction)
- No edge distance and spacing influence
- Concrete as specified in the table
- Steel failure
- Minimum base material thickness
- Concrete C 20/25, $f_{ck,cube} = 25 \text{ N/mm}^2$
- screw or rod with steel grade 5.8 (carbon steel) and/or A4-70 (stainless steel)

For details see Simplified design method

Mean Ultimate Resistance

| Anchor size | | M6x25 (1/4" x 25) | M8x30 (5/16" x 30) | M10x40 (3/8" x 40) | M12x50 (1/2" x 50) | M16x65 (5/8" x 65) | M20x80 |
|---------------------|------|----------------------|-----------------------|-----------------------|-----------------------|-----------------------|--------|
| Tensile $N_{R,u,m}$ | | | | | | | |
| HKD | [kN] | 8,4 | 11,0 | 17,0 | 23,8 | 32,9 | 48,1 |
| HKD-SR, HKD-ER | [kN] | 8,2 | 10,8 | 16,6 | 23,3 | 34,5 | 47,1 |
| Shear $V_{R,u,m}$ | | | | | | | |
| HKD | [kN] | 5,5 | 9,4 | 12,2 | 20,1 | 37,1 | 53,9 |
| HKD-SR, HKD-ER | [kN] | 8,3 | 10,9 | 13,7 | 24,3 | 41,7 | 66,3 |

Characteristic Resistance

| Anchor size | | M6x25 (1/4" x 25) | M8x30 (5/16" x 30) | M10x40 (3/8" x 40) | M12x50 (1/2" x 50) | M16x65 (5/8" x 65) | M20x80 |
|------------------|------|----------------------|-----------------------|-----------------------|-----------------------|-----------------------|--------|
| Tensile N_{Rk} | | | | | | | |
| HKD | [kN] | 6,3 | 8,3 | 12,8 | 17,8 | 26,4 | 36,1 |
| HKD-SR, HKD-ER | [kN] | 6,3 | 8,3 | 12,8 | 17,8 | 26,4 | 36,1 |
| Shear V_{Rk} | | | | | | | |
| HKD | [kN] | 5,0 | 8,6 | 11,0 | 18,3 | 33,8 | 49,0 |
| HKD-SR, HKD-ER | [kN] | 6,2 | 8,4 | 10,5 | 18,7 | 32,1 | 51,0 |

Design Resistance

| Anchor size | | M6x25 (1/4" x 25) | M8x30 (5/16" x 30) | M10x40 (3/8" x 40) | M12x50 (1/2" x 50) | M16x65 (5/8" x 65) | M20x80 |
|------------------|------|----------------------|-----------------------|-----------------------|-----------------------|-----------------------|--------|
| Tensile N_{Rd} | | | | | | | |
| HKD | [kN] | 4,2 | 5,5 | 8,5 | 11,9 | 17,6 | 24,0 |
| HKD-SR, HKD-ER | [kN] | 3,0 | 4,6 | 7,1 | 9,9 | 17,6 | 24,0 |
| Shear V_{Rd} | | | | | | | |
| HKD | [kN] | 4,0 | 6,9 | 8,8 | 14,6 | 27,0 | 39,4 |
| HKD-SR, HKD-ER | [kN] | 4,1 | 5,5 | 6,9 | 12,3 | 21,1 | 33,6 |

Recommended load

| Anchor size | | | M6x25 (1/4"x25) | M8x30 (5/16"x30) | M10x40 (3/8"x40) | M12x50 (1/2"x50) | M16x65 (5/8"x65) | M20x80 |
|---------------------|------|--|--------------------|---------------------|---------------------|---------------------|---------------------|--------|
| Tensile N_{rec}^a | | | | | | | | |
| HKD | [kN] | | 2,1 | 2,8 | 4,3 | 5,9 | 8,8 | 12,0 |
| HKD-SR, HKD-ER | [kN] | | 2,1 | 2,8 | 4,3 | 5,9 | 8,8 | 12,0 |
| Shear V_{rec}^a | | | | | | | | |
| HKD | [kN] | | 1,7 | 2,9 | 3,7 | 6,1 | 11,3 | 16,3 |
| HKD-SR, HKD-ER | [kN] | | 2,1 | 2,8 | 3,5 | 6,2 | 10,7 | 17,0 |

a) With overall global safety factor $\gamma = 3$. The recommended loads vary according to the safety factor requirement from national regulations.

Materials

Mechanical properties of HKD, HKD-SR and HKD-ER

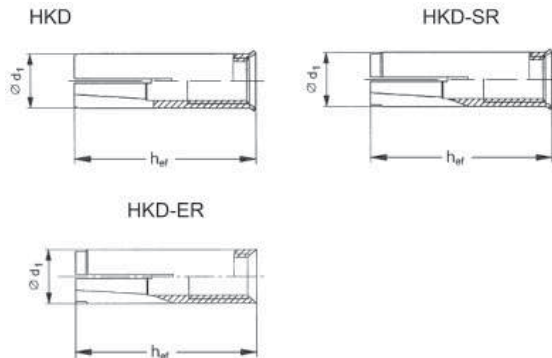
| Anchor size | | | M6 | M8 | M10 | M12 | M16 | M20 |
|---|-----------------------------|----------------------|------|------|------|------|-----|------|
| Nominal tensile strength f_{uk} | HKD | [N/mm ²] | 570 | 570 | 570 | 570 | 640 | 590 |
| | HKD-SR HKD-ER | [N/mm ²] | 540 | 540 | 540 | 540 | - | 540 |
| Yield strength f_{yk} | HKD | [N/mm ²] | 460 | 460 | 460 | 480 | 510 | 470 |
| | HKD-SR HKD-ER | [N/mm ²] | 355 | 355 | 355 | 355 | - | 355 |
| Stressed cross-section A_s | HKD | [mm ²] | 20,7 | 26,7 | 32,7 | 60,1 | 105 | 167 |
| | HKD-S (R) HKD-E (R) | [mm ²] | 20,9 | 26,1 | 28,8 | 58,7 | - | 163 |
| Moment of resistance W | HKD | [mm ³] | 32,3 | 54,6 | 82,9 | 184 | 431 | 850 |
| | HKD-S (R) HKD-E (R) | [mm ³] | 50 | 79 | 110 | 264 | 602 | 1191 |
| Char. bending resistance for rod or bolt $M_{Rk,s}^0$ | With 5.8 Gr. Steel | [Nm] | 7,6 | 18,7 | 37,4 | 65,5 | 167 | 325 |
| | HKD-SR HKD-ER with A4-70 | [Nm] | 11 | 26 | 52 | 92 | 187 | 454 |

Material quality

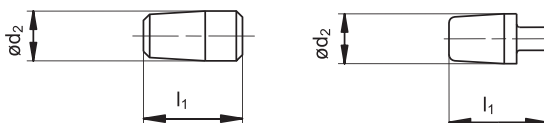
| Part | | Material |
|------------------------|------------------|---|
| Anchor Body | HKD | Steel Fe/Zn5 galvanised to min. 5 µm |
| | HKD-SR | Stainless steel, 1.4401, 1.4404, 1.4571 |
| | HKD-ER | |
| Tapered expansion plug | HKD | Steel material |
| | HKD-SR HKD-ER | Stainless steel, 1.4401, 1.4404, 1.4571 |

| Anchor size | | | M6x25 (1/4" x 25) | M8x30 (5/16" x 30) | M10x40 (3/8" x 40) | M12x50 (1/2" x 50) | M16x65 (5/8" x 65) | M20x80 |
|---------------------------|----------|------|----------------------|-----------------------|-----------------------|-----------------------|-----------------------|--------|
| Effective anchorage depth | h_{ef} | [mm] | 25 | 30 | 40 | 50 | 60 | 80 |
| Anchor diameter | d_1 | [mm] | 7,9 | 9,95 | 11,95 | 14,9 | 19,75 | 24,75 |
| Plug diameter | d_2 | [mm] | 5,1 | 6,5 | 8,2 | 10,3 | 13,8 | 16,4 |
| Plug length | l_1 | [mm] | 10 | 12 | 16 | 20 | 29 | 30 |

Anchor body



Expansions plugs

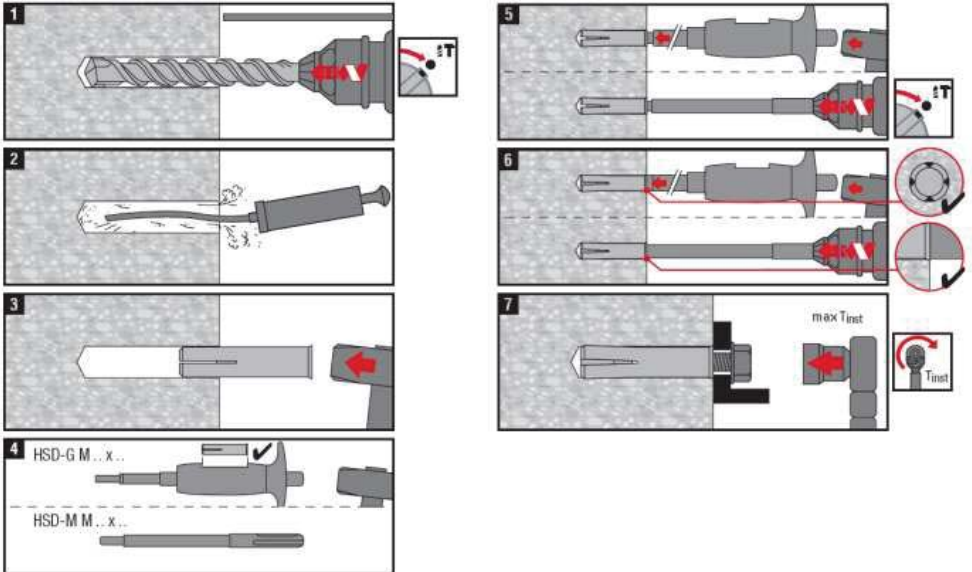


Setting

Installation equipment

| Anchor size | M6x25 (1/4" x 25) | M8x30 (5/16" x 30) | M10x40 (3/8" x 40) | M12x50 (1/2" x 50) | M16x65 (5/8" x 65) | M20x80 |
|----------------------------|--------------------------------------|-----------------------|-----------------------|-----------------------|-----------------------|--------|
| Rotary hammer | TE 2 – TE 16 | | | | TE 40 – 80 | |
| Machine setting tool HSD-M | 6x25/30 | 8x25/30 | 10x40 | 12x25 | 16x65 | 20x80 |
| Hand Setting tool HSD-G | | | | | | |
| Other tools | hammer, torque wrench, blow out pump | | | | | |

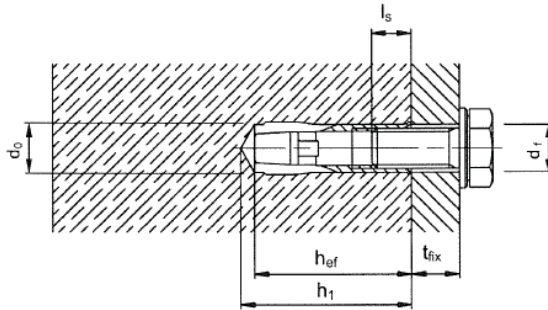
Setting instruction



For detailed information on installation see instruction for use given with the package of the product.

For technical data for anchors in diamond drilled holes please contact the Hilti Technical advisory service.

Setting details: depth of drill hole h_1 and effective anchorage depth h_{ef}

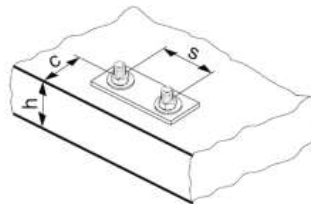


| Anchor size | | M6x25 (1/4"x25) | M8x30 (5/16"x30) | M10x40 (3/8"x40) | M12x50 (1/2"x50) | M16x65 (5/8"x65) | M20x80 |
|---|---------------------|--------------------|---------------------|---------------------|---------------------|---------------------|--------|
| Nominal diameter of drill bit | d_o [mm] | 8 | 10 | 12 | 15/16* | 20 | 25 |
| Cutting diameter of drill bit | $d_{cut} \leq$ [mm] | 8,45 | 10,5 | 12,5 | 15,5/16,5* | 20,5 | 25,5 |
| Depth of drill hole | $h_1 \geq$ [mm] | 27 | 33 | 43 | 54 | 70 | 85 |
| Screwing depth | $l_{s,min}$ [mm] | 6 | 8 | 10 | 12 | 16 | 20 |
| | $l_{s,max}$ [mm] | 12 | 14,5 | 18 | 22 | 30,5 | 42 |
| Diameter of clearance hole in the fixture | $d_f \leq$ [mm] | 7 | 9 | 12 | 14 | 18 | 22 |
| Effective anchorage depth | h_{ef} [mm] | 25 | 30 | 40 | 50 | 65 | 80 |
| Max. torque moment | T_{inst} [Nm] | 4 | 8 | 15 | 35 | 60 | 120 |

* Drill bit diameter for HKD 1/2" x 50 is 16 mm, for HKD M12x 50 is 15mm

Base material thickness, anchor spacing and edge distances

| Anchor size | | | M6x25 (1/4"x25) | M10x30 (5/16"x30) | M10x40 (3/8"x40) | M12x50 (1/2"x50) | M16x65 (5/8"x30) | M20x80 | |
|--|------------------|-------------|--------------------|----------------------|---------------------|---------------------|---------------------|--------|-----|
| Minimum base material thickness | h_{min} | [mm] | 100 | 100 | 100 | 100 | 130 | 160 | |
| Minimum spacing and minimum edge distance | s_{min} | [mm] | 60 | 60 | 80 | 125 | 130 | 160 | |
| | c_{min} | [mm] | 88 | 105 | 140 | 175 | 230 | 280 | |
| Minimum spacing HKD | s_{min} | [mm] | 80 | 60 | 80 | 125 | 130 | 160 | |
| | for $c \geq$ | [mm] | 140 | 105 | 140 | 175 | 230 | 280 | |
| Minimum edge distance HKD | c_{min} | [mm] | 100 | 80 | 140 | 175 | 230 | 280 | |
| | for $s \geq$ | [mm] | 150 | 120 | 80 | 125 | 130 | 160 | |
| Critical spacing and edge distance for concrete cone failure | $s_{cr,N}$ | [mm] | 80 | 90 | 120 | 150 | 200 | 240 | |
| | $c_{cr,N}$ | [mm] | 40 | 45 | 60 | 75 | 100 | 120 | |
| Critical spacing and edge distance for splitting failure | HKD | $s_{cr,sp}$ | [mm] | 200 | 210 | 280 | 350 | 455 | 560 |
| | | $c_{cr,sp}$ | [mm] | 100 | 105 | 140 | 175 | 227 | 280 |
| | HKD-SR HKD-ER | $s_{cr,sp}$ | [mm] | 176 | 210 | 280 | 350 | 455 | 560 |
| | | $c_{cr,sp}$ | [mm] | 88 | 105 | 140 | 175 | 227 | 280 |



For spacing (edge distance) smaller than critical spacing (critical edge distance) the design loads have to be reduced.

Simplified design method

Simplified version of the design method according ETAG 001, Annex C. Design resistance according data given in ETA-02/0032, issue 2012-10-18.

- Influence of concrete strength
- Influence of edge distance
- Influence of spacing
- Valid for a group of two anchors. (The method may also be applied for anchor groups with more than two anchors or more than one edge. The influencing factors must then be considered for each edge distance and spacing. The calculated design loads are then on the same side: They will be lower than the exact values according ETAG 001, Annex C. To avoid this, it is recommended to use the anchor design software PROFIS anchor)

The design method is based on the following simplification:

- No different loads are acting on individual anchors (no eccentricity)

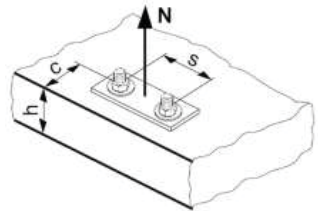
The values are valid for one anchor.

For more complex fastening applications please use the anchor design software PROFIS Anchor.

Tension loading

The design tensile resistance is the lower value of

- Steel resistance: $N_{Rd,s}$
- Concrete pull-out resistance: $N_{Rd,p} = N_{Rd,p}^0 \cdot f_B$
- Concrete cone resistance: $N_{Rd,c} = N_{Rd,c}^0 \cdot f_B \cdot f_{1,N} \cdot f_{2,N} \cdot f_{3,N} \cdot f_{re,N}$
- Concrete splitting resistance (only non-cracked concrete):
 $N_{Rd,sp} = N_{Rd,c}^0 \cdot f_B \cdot f_{1,sp} \cdot f_{2,sp} \cdot f_{3,sp} \cdot f_{h,sp} \cdot f_{re,N}$



Basic design tensile resistance

Design steel resistance $N_{Rd,s}$ for HKD Steel Grade 5.8 and for HKD-ER/SR A4-70

| Anchor size | | | M6x25 (1/4" x25) | M8x30 (5/16" x30) | M10x40 (3/8" x40) | M12x50 (1/2" x50) | M16x65 (5/8" x65) | M20x80 |
|-------------|-------------------|------|---------------------|----------------------|----------------------|----------------------|----------------------|--------|
| $N_{Rd,s}$ | HKD | [kN] | 6,7 | 11,4 | 14,7 | 24,4 | 45,0 | 65,3 |
| | HKD-SR, HKD-ER | [kN] | 6,9 | 9,2 | 11,5 | 20,4 | 35,1 | 55,7 |

Design pull-out resistance $N_{Rd,p} = N_{Rd,p}^0 \cdot f_B$

| Anchor size | | | M6x25 (1/4" x 25) | M8x30 (5/16" x 30) | M10x40 (3/8" x 40) | M12x50 (1/2" x 50) | M16x65 (5/8" x 65) | M20x80 |
|--------------|-------------------|------|----------------------|-----------------------|-----------------------|-----------------------|-----------------------|--------|
| $N_{Rd,p}^0$ | HKD | [kN] | - | - | - | - | - | - |
| | HKD-SR, HKD-ER | [kN] | - | - | - | - | - | - |

Design concrete cone resistance $N_{Rd,c} = N_{Rd,c}^0 \cdot f_B \cdot f_{1,N} \cdot f_{2,N} \cdot f_{3,N} \cdot f_{re,N}$
Design splitting resistance^{a)} $N_{Rd,sp} = N_{Rd,c}^0 \cdot f_B \cdot f_{1,sp} \cdot f_{2,sp} \cdot f_{3,sp} \cdot f_{h,sp} \cdot f_{re}$

| Anchor size | | | M6x25 (1/4" x 25) | M8x30 (5/16" x 30) | M10x40 (3/8" x 40) | M12x50 (1/2" x 50) | M16x65 (5/8" x 65) | M20x80 |
|--------------|-------------------|------|----------------------|-----------------------|-----------------------|-----------------------|-----------------------|--------|
| $N_{Rd,c}^0$ | HKD | [kN] | 4,2 | 5,5 | 8,5 | 11,9 | 17,6 | 24,0 |
| | HKD-SR, HKD-ER | [kN] | 3,0 | 4,6 | 7,1 | 9,9 | 17,6 | 24,0 |

a) Splitting resistance must only be considered for non-cracked concrete

Influencing factors

Influence of concrete strength

| Concrete strength designation (ENV 206) | C 20/25 | C 25/30 | C 30/37 | C 35/45 | C 40/50 | C 45/55 | C 50/60 |
|--|---------|---------|---------|---------|---------|---------|---------|
| $f_B = (f_{ck,cube}/25N/mm^2)^{1/2}$ a) b) | 1 | 1,1 | 1,22 | 1,34 | 1,41 | 1,48 | 1,55 |

- a) $f_{ck,cube}$ = concrete compressive strength, measured on cubes with 150 mm side length
- b) For design data of $f_{ck,cube} = 15$ and 20, please contact Hilti Technical Advisory Service

Influence of edge distance^{a)}

| $c/c_{cr,N}$ | 0,1 | 0,2 | 0,3 | 0,4 | 0,5 | 0,6 | 0,7 | 0,8 | 0,9 | 1 |
|---|------|------|------|------|------|------|------|------|------|---|
| $c/c_{cr,sp}$ | | | | | | | | | | |
| $f_{1,N} = 0,7 + 0,3 \cdot c/c_{cr,N} \leq 1$ | 0,73 | 0,76 | 0,79 | 0,82 | 0,85 | 0,88 | 0,91 | 0,94 | 0,97 | 1 |
| $f_{1,sp} = 0,7 + 0,3 \cdot c/c_{cr,sp} \leq 1$ | | | | | | | | | | |
| $f_{2,N} = 0,5 \cdot (1 + c/c_{cr,N}) \leq 1$ | 0,55 | 0,60 | 0,65 | 0,70 | 0,75 | 0,80 | 0,85 | 0,90 | 0,95 | 1 |
| $f_{2,sp} = 0,5 \cdot (1 + c/c_{cr,sp}) \leq 1$ | | | | | | | | | | |

a) The edge distance shall not be smaller than the minimum edge distance c_{min} given in the table with the setting details. These influencing factors must be considered for every edge distance.

Influence of anchor spacing ^{a)}

| $s/s_{cr,N}$ | 0,1 | 0,2 | 0,3 | 0,4 | 0,5 | 0,6 | 0,7 | 0,8 | 0,9 | 1 |
|---|------|------|------|------|------|------|------|------|------|---|
| $s/s_{cr,sp}$ | | | | | | | | | | |
| $f_{3,N} = 0,5 \cdot (1 + s/s_{cr,N}) \leq 1$ | 0,55 | 0,60 | 0,65 | 0,70 | 0,75 | 0,80 | 0,85 | 0,90 | 0,95 | 1 |
| $f_{3,sp} = 0,5 \cdot (1 + s/s_{cr,sp}) \leq 1$ | | | | | | | | | | |

a) The anchor spacing shall not be smaller than the minimum anchor spacing s_{min} given in the table with the setting details. This influencing factor must be considered for every anchor spacing.

Influence of base material thickness

| h/h_{ef} | 2,0 | 2,2 | 2,4 | 2,6 | 2,8 | 3,0 | 3,2 | 3,4 | 3,6 | $\geq 3,68$ |
|---|-----|------|------|------|------|------|------|------|------|-------------|
| $f_{h,sp} = [h/(2 \cdot h_{ef})]^{2/3}$ | 1 | 1,07 | 1,13 | 1,19 | 1,25 | 1,31 | 1,37 | 1,42 | 1,48 | 1,5 |

Influence of reinforcement

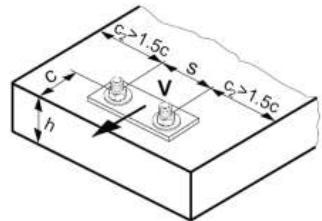
| Anchor size | M6x25 (1/4" x 25) | M8x30 (5/16" x 30) | M10x40 (3/8" x 40) | M12x50 (1/2" x 50) | M16x65 (5/8" x 65) | M20x80 |
|---|----------------------|-----------------------|-----------------------|-----------------------|-----------------------|-------------------|
| $f_{re,N} = 0,5 + h_{ef}/200\text{mm} \leq 1$ | 0,63 ^{a)} | 0,65 ^{a)} | 0,7 ^{a)} | 0,75 ^{a)} | 0,83 ^{a)} | 0,9 ^{a)} |

a) This factor applies only for dense reinforcement. If in the area of anchorage there is reinforcement with a spacing ≥ 150 mm (any diameter) or with a diameter ≤ 10 mm and a spacing ≥ 100 mm, then a factor $f_{re,N} = 1$ may be applied.

Shear loading

The design shear resistance is the lower value of

- Steel resistance: $V_{Rd,s}$
- Concrete pryout resistance: $V_{Rd,cp} = V^0_{Rd,cp} \cdot f_B \cdot f_{1,N} \cdot f_{2,N} \cdot f_{3,N} \cdot f_{re,N}$
- Concrete edge resistance: $V_{Rd,c} = V^0_{Rd,c} \cdot f_B \cdot f_b \cdot f_h \cdot f_4$



Basic design shear resistance

Design steel resistance $V_{Rd,s}$ for HKD Steel Grade 5.8 and for HKD-ER/SR A4-70

| Anchor size | | M6x25 (1/4" x 25) | M8x30 (5/16" x 30) | M10x40 (3/8" x 40) | M12x50 (1/2" x 50) | M16x65 (5/8" x 65) | M20x80 |
|-------------|------------------------|----------------------|-----------------------|-----------------------|-----------------------|-----------------------|--------|
| $V_{Rd,s}$ | HKD [kN] | 4,0 | 6,9 | 8,8 | 14,6 | 27,0 | 39,6 |
| | HKD-SR, HKD-ER [kN] | 4,1 | 5,5 | 6,9 | 12,3 | 21,1 | 33,6 |

Design concrete pryout resistance $V_{Rd,cp} = V^0_{Rd,cp} \cdot f_B \cdot f_{1,N} \cdot f_{2,N} \cdot f_{3,N} \cdot f_{re,N}$

| Anchor size | | | M6x25 (1/4" x25) | M8x30 (5/16" x30) | M10x40 (3/8" x40) | M12x50 (1/2" x50) | M16x65 (5/8" x65) | M20x80 |
|---------------|-------------------|------|---------------------|----------------------|----------------------|----------------------|----------------------|--------|
| $V_{Rd,cp}^0$ | HKD | [kN] | 4,2 | 11,0 | 17,0 | 23,8 | 35,2 | 48,1 |
| | HKD-SR, HKD-ER | [kN] | 4,2 | 11,0 | 17,0 | 23,8 | 35,2 | 48,1 |

Design concrete edge resistance^{a)} $V_{Rd,c} = V_{Rd,c}^0 \cdot f_B \cdot f_{\beta} \cdot f_h \cdot f_4$

| Anchor size | | | M6x25 (1/4" x25) | M8x30 (5/16" x30) | M10x40 (3/8" x40) | M12x50 (1/2" x50) | M16x65 (5/8" x65) | M20x80 |
|--------------|-------------------|------|---------------------|----------------------|----------------------|----------------------|----------------------|--------|
| $V_{Rd,c}^0$ | HKD | [kN] | 0,9 | 1,4 | 2,3 | 3,7 | 6,2 | 8,9 |
| | HKD-SR, HKD-ER | [kN] | 0,9 | 1,4 | 2,3 | 3,7 | 6,2 | 9,5 |

a) For anchor groups only the anchors close to the edge must be considered

Influencing factors

Influence of concrete strength

| Concrete strength designation (ENV 206) | C 20/25 | C 25/30 | C 30/37 | C 35/45 | C 40/50 | C 45/55 | C 50/60 |
|--|---------|---------|---------|---------|---------|---------|---------|
| $f_B = (f_{ck,cube}/25N/mm^2)^{1/2}$ a) b) | 1 | 1,1 | 1,22 | 1,34 | 1,41 | 1,48 | 1,55 |

- a) $f_{ck,cube}$ = concrete compressive strength, measured on cubes with 150 mm side length
- b) For design data of $f_{ck,cube} = 15$ and 20, please contact Hilti Technical Advisory Service

Influence of edge distance^{a)}

| $c/c_{cr,N}$ | 0,1 | 0,2 | 0,3 | 0,4 | 0,5 | 0,6 | 0,7 | 0,8 | 0,9 | 1 |
|---|------|------|------|------|------|------|------|------|------|---|
| $f_{1,N} = 0,7 + 0,3 \cdot c/c_{cr,N} \leq 1$ | 0,73 | 0,76 | 0,79 | 0,82 | 0,85 | 0,88 | 0,91 | 0,94 | 0,97 | 1 |
| $f_{2,N} = 0,5 \cdot (1 + c/c_{cr,N}) \leq 1$ | 0,55 | 0,60 | 0,65 | 0,70 | 0,75 | 0,80 | 0,85 | 0,90 | 0,95 | 1 |

- a) The edge distance shall not be smaller than the minimum edge distance c_{min} given in the table with the setting details. These influencing factors must be considered for every edge distance.

Influence of anchor spacing^{a)}

| $s/s_{cr,N}$ | 0,1 | 0,2 | 0,3 | 0,4 | 0,5 | 0,6 | 0,7 | 0,8 | 0,9 | 1 |
|---|------|------|------|------|------|------|------|------|------|---|
| $f_{3,N} = 0,5 \cdot (1 + s/s_{cr,N}) \leq 1$ | 0,55 | 0,60 | 0,65 | 0,70 | 0,75 | 0,80 | 0,85 | 0,90 | 0,95 | 1 |

- a) The anchor spacing shall not be smaller than the minimum anchor spacing s_{min} given in the table with the setting details. This influencing factor must be considered for every anchor spacing.

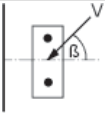
Influence of reinforcement

| Anchor size | M6x25 (1/4"x25) | M8x30 (5/16"x30) | M10x40 (3/8"x40) | M12x50 (1/2"x50) | M16x65 (5/8"x65) | M20x80 |
|---|--------------------|---------------------|---------------------|---------------------|---------------------|-------------------|
| $f_{re,N} = 0,5 + h_{ef}/200\text{mm} \leq 1$ | 0,63 ^{a)} | 0,65 ^{a)} | 0,7 ^{a)} | 0,75 ^{a)} | 0,83 ^{a)} | 0,9 ^{a)} |

a) This factor applies only for dense reinforcement. If in the area of anchorage there is reinforcement with a spacing ≥ 150 mm (any diameter) or with a diameter ≤ 10 mm and a spacing ≥ 100 mm, then a factor $f_{re,N} = 1$ may be applied.

Influence of angle between load applied and the direction perpendicular to the free edge

| Angle β | 0° - 55° | 60° | 65° | 70° | 75° | 80° | 85° | 90° - 180° |
|---------------|----------|------|------|------|------|------|------|------------|
| f_{β} | 1,00 | 1,07 | 1,14 | 1,23 | 1,35 | 1,50 | 1,71 | 2,00 |



Influence of base material thickness

| h/c | 0,15 | 0,3 | 0,45 | 0,6 | 0,75 | 0,9 | 1,05 | 1,2 | 1,35 | $\geq 1,5$ |
|--|------|------|------|------|------|------|------|------|------|------------|
| $f_h = \{h/(1,5 \cdot c)\}^{2/3} \leq 1$ | 0,22 | 0,34 | 0,45 | 0,54 | 0,63 | 0,71 | 0,79 | 0,86 | 0,93 | 1,00 |

Influence of anchor spacing and edge distance ^{a)} for concrete edge resistance: f_4

$$f_4 = (c/h_{ef})^{1,5} \cdot (1 + s / [3 \cdot c]) \cdot 0,5$$

| c/h _{ef} | Single anchor | Group of two anchors s/h _{ef} | | | | | | | | | | | | | | |
|-------------------|---------------|--|------|------|------|------|------|------|------|------|------|------|------|-------|-------|-------|
| | | 0.75 | 1.50 | 2.25 | 3.00 | 3.75 | 4.50 | 5.25 | 6.00 | 6.75 | 7.50 | 8.25 | 9.00 | 9.75 | 10.50 | 11.25 |
| 0.50 | 0.35 | 0.27 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 | 0.35 |
| 0.75 | 0.65 | 0.43 | 0.54 | 0.65 | 0.65 | 0.65 | 0.65 | 0.65 | 0.65 | 0.65 | 0.65 | 0.65 | 0.65 | 0.65 | 0.65 | 0.65 |
| 1.00 | 1.00 | 0.63 | 0.75 | 0.88 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 | 1.00 |
| 1.25 | 1.40 | 0.84 | 0.98 | 1.12 | 1.26 | 1.40 | 1.40 | 1.40 | 1.40 | 1.40 | 1.40 | 1.40 | 1.40 | 1.40 | 1.40 | 1.40 |
| 1.50 | 1.84 | 1.07 | 1.22 | 1.38 | 1.53 | 1.68 | 1.84 | 1.84 | 1.84 | 1.84 | 1.84 | 1.84 | 1.84 | 1.84 | 1.84 | 1.84 |
| 1.75 | 2.32 | 1.32 | 1.49 | 1.65 | 1.82 | 1.98 | 2.15 | 2.32 | 2.32 | 2.32 | 2.32 | 2.32 | 2.32 | 2.32 | 2.32 | 2.32 |
| 2.00 | 2.83 | 1.59 | 1.77 | 1.94 | 2.12 | 2.30 | 2.47 | 2.65 | 2.83 | 2.83 | 2.83 | 2.83 | 2.83 | 2.83 | 2.83 | 2.83 |
| 2.25 | 3.38 | 1.88 | 2.06 | 2.25 | 2.44 | 2.63 | 2.81 | 3.00 | 3.19 | 3.38 | 3.38 | 3.38 | 3.38 | 3.38 | 3.38 | 3.38 |
| 2.50 | 3.95 | 2.17 | 2.37 | 2.57 | 2.77 | 2.96 | 3.16 | 3.36 | 3.56 | 3.76 | 3.95 | 3.95 | 3.95 | 3.95 | 3.95 | 3.95 |
| 2.75 | 4.56 | 2.49 | 2.69 | 2.90 | 3.11 | 3.32 | 3.52 | 3.73 | 3.94 | 4.15 | 4.35 | 4.56 | 4.56 | 4.56 | 4.56 | 4.56 |
| 3.00 | 5.20 | 2.81 | 3.03 | 3.25 | 3.46 | 3.68 | 3.90 | 4.11 | 4.33 | 4.55 | 4.76 | 4.98 | 5.20 | 5.20 | 5.20 | 5.20 |
| 3.25 | 5.86 | 3.15 | 3.38 | 3.61 | 3.83 | 4.06 | 4.28 | 4.51 | 4.73 | 4.96 | 5.18 | 5.41 | 5.63 | 5.86 | 5.86 | 5.86 |
| 3.50 | 6.55 | 3.51 | 3.74 | 3.98 | 4.21 | 4.44 | 4.68 | 4.91 | 5.14 | 5.38 | 5.61 | 5.85 | 6.08 | 6.31 | 6.55 | 6.55 |
| 3.75 | 7.26 | 3.87 | 4.12 | 4.36 | 4.60 | 4.84 | 5.08 | 5.33 | 5.57 | 5.81 | 6.05 | 6.29 | 6.54 | 6.78 | 7.02 | 7.26 |
| 4.00 | 8.00 | 4.25 | 4.50 | 4.75 | 5.00 | 5.25 | 5.50 | 5.75 | 6.00 | 6.25 | 6.50 | 6.75 | 7.00 | 7.25 | 7.50 | 7.75 |
| 4.25 | 8.76 | 4.64 | 4.90 | 5.15 | 5.41 | 5.67 | 5.93 | 6.18 | 6.44 | 6.70 | 6.96 | 7.22 | 7.47 | 7.73 | 7.99 | 8.25 |
| 4.50 | 9.55 | 5.04 | 5.30 | 5.57 | 5.83 | 6.10 | 6.36 | 6.63 | 6.89 | 7.16 | 7.42 | 7.69 | 7.95 | 8.22 | 8.49 | 8.75 |
| 4.75 | 10.35 | 5.45 | 5.72 | 5.99 | 6.27 | 6.54 | 6.81 | 7.08 | 7.36 | 7.63 | 7.90 | 8.17 | 8.45 | 8.72 | 8.99 | 9.26 |
| 5.00 | 11.18 | 5.87 | 6.15 | 6.43 | 6.71 | 6.99 | 7.27 | 7.55 | 7.83 | 8.11 | 8.39 | 8.66 | 8.94 | 9.22 | 9.50 | 9.78 |
| 5.25 | 12.03 | 6.30 | 6.59 | 6.87 | 7.16 | 7.45 | 7.73 | 8.02 | 8.31 | 8.59 | 8.88 | 9.17 | 9.45 | 9.74 | 10.02 | 10.31 |
| 5.50 | 12.90 | 6.74 | 7.04 | 7.33 | 7.62 | 7.92 | 8.21 | 8.50 | 8.79 | 9.09 | 9.38 | 9.67 | 9.97 | 10.26 | 10.55 | 10.85 |

a) The anchor spacing and the edge distance shall not be smaller than the minimum anchor spacing s_{min} and the minimum edge distance c_{min} .

Combined tension and shear loading

For combined tension and shear loading see section "Anchor Design".