

Hilti X-P G3 MX Concrete Nails with GX 3

Submission Folder

				•			
$\mathbf{\nu}$	$r \cap \cap$	luct	In	tor	m	2ti	Λn
	ıvu	IUCL		IUI		au	OI I

Gas-actuated fastening tool GX 3	2
Nails and gas can for GX 3	3
Technical Information	4
Letters	
Country of Origin	13
Job Reference	15







Gas-actuated fastening tool GX 3







APPLICATIONS

- Attaching drywall track to floors, walls and ceilings
- Attaching mesh, membranes or foil with special washer holders
- Attaching wood track to floors, walls and ceilings

ADVANTAGES

- Single power source (gas), no batteries required
- High fastening rate for high productivity and maximum efficiency
- Gas gauge helps avoid running out of gas unexpectedly. Gas can lasts longer: up to 1,200 nails with a GC 42 gas can
- Curved, 40-nail magazine for better accessibility in narrow spaces and deep tracks
- Easy setting depth adjustment and nosepiece removal for clearing nail jams
- Wide range of nails for fastening to a wide variety of materials









Technical data	-
Power (max.)	100 J
For use with	GC 42
Weight	3.99 kg
Automatic piston return	Yes
Emission noise-pressure level at the work station: LpA, 1s ¹⁾	99 dB (A)
Dimensions (LxWxH)	436 x 132 x 392 mm
Max. fastener driving rate	1200 / h
Temperature resistance - max.	45
Temperature resistance temperature - min.	-10
Fastener intake	40 nails
Fastener length range	14 - 39 mm

¹⁾ Declared measured values of noise characteristics according to 2006/42/EC Machinery Directive in conjunction with E DIN EN 15895





Ordering designation	Package contents	Sales pack quantity	Item number
GX 3	1x Gas-actuated tool GX 3 _01, 1x Case	1 pc	2102195

Please visit Hilti website for the latest item numbers and related products

APPLICATIONS

Power source for the GX 3 fastening tool

Technical data		
For use with	GX 3	

ADVANTAGES

High-pressure gas can for good low temperature performance down to -10°C



Ordering designation	Sales pack quantity	Item number
GC 42	1 pc	2105698

Please visit Hilti website for the latest item numbers and related products

Nail combo for use with gas-actuated tool GX 3

Package content: 1200 pins and 1 gas can GC 42





Technical data		
For use with	GX 3	



Ordering designation	Fastener shank length	Fastener shank diameter	Sales pack quantity	Item number
X-S 14 G3 MX Combo	14 mm	3 mm	1 pc	3569237
X-P 17 G3 MX Combo	17 mm	3 mm	1 pc	3569238
X-P 20 G3 MX Combo	20 mm	3 mm	1 pc	3569239
X-C 20 G3 MX Combo	20 mm	3 mm	1 pc	3569721
X-C 27 G3 MX Combo	27 mm	3 mm	1 pc	3569722
X-C 32 G3 MX Combo	32 mm	3 mm	1 pc	3569774
X-C 39 G3 MX Combo	39 mm	3 mm	1 pc	3569775

Please visit Hilti website for the latest item numbers and related products

GX 3 accessories

Ordering designation	Sales pack quantity	Item number
Washer R23-0.6 Eco	1000 pc	407950
Washer R36-0.6 Eco	1000 pc	407951
Fastener guide X-FG G3	1 pc	21022801)
Fastener guide X-FG G3-ME	1 pc	2102281
Washer holder X-WH G3 magnetic	1 pc	2102283
Pole Tool X-PT 7ft for GX 3	1 pc	3579449
Receptacle X-PT G3	1 pc	2116237
Safety glasses PP EY-CA NCH clear	1 pc	20654491)

¹⁾ For detailed stock availability and lead time information please contact your Hilti representative.

X-C 20/27/32 G3 MX



GX 3 systems: fasteners for Interior Finishing, Building Construction and Mechanical & Electrical applications

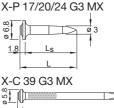
Product data

GX 3 gas tool



GX 3, GX 3-ME

Nails (For fastening to concrete)





Nails (For fastening to steel)

X-S 14 G3 MX



General information

Material specifications: B3 threaded studs

X-P G3 MX, X-S G3 MX

Carbon steel, HRC 57.5, 2-13 µm zinc coating
X-C G3 MX

Carbon steel, HRC 56.5, 2-13 µm zinc coating

Approvals

ICC-ESR 1752 (USA) X-P 17/20/24 G3 MX, X-C 20/27/32 G3 MX and X-S 14 G3 MX

IBMB X-P 17/20/24 G3 MX, X-C 20/27/32/39 G3 MX

ETA-16/0301 X-P 20/24 G3 MX

Applications

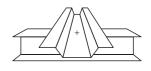
Examples



Drywall tracks



Light-duty building construction applications



Temporary tacking of composite deck to steel beams





Product data

Electrical elements to be used with nails



X-DFB MX





X-ECH MX















General information

Material specifications

X-ECT MX, X-EKS MX, X-EKSC MX, Polyamide (halogen and silicon-free), light grey RAL 7035

X-EKB MX, X-ECH MX

X-ECT-FR MX, X-EKB-FR MX
PBT (silicon free, flame retardant), stone grey RAL 7030
X-UCT MX, X-ET MX
HDPE (halogen and silicon free), light grey RAL 7035

X-TT Polyester (PES)

X-FB MX, X-DFB MX Galvanized steel sheet, $f_{11} = 270-420 \text{ N/mm}^2$, $10-20 \mu\text{m}^2$

zinc coating

X-ECC MX, X-EHS MX Galvanized steel sheet, f_{11} = 270-420 N/mm², \geq 10-20 μ m

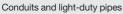
zinc coating

Approvals

ICC-ESR 1752 (USA), IBMB, ETA-16/0301

Applications







Electrical cables

Product data

GX 3 gas tool



GX 3, GX 3-ME

Studs

(For fastening to concrete)

X-M6-7-24 G3 P7



(For fastening to steel)

X-M6-7-14 G3 P7



X-W6-12-20 G3 P7



X-W6-12-14 G3 P7



General information

Material specifications

Carbon steel shank HRC 57.5 Zinc coating 2-10 µm

Applications



Junction boxes, switch boxes, etc.

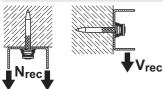


Pipe rings for light-duty pipes



Performance data

Performance data for drywall track fastening



X-S 14 G3 MX (Base material: steel)

Tension N _{rec} [kN]	Shear V _{rec} [kN]	
0.4	0.4	

X-P G3, X-C G3 (Base material: concrete / sand-lime masonry)

	Recommended Loads [kN]							
Embedment	Tensio	n N _{rec}	Shear V _{rec}		Tension N _{rec}	Shear V _{rec}		
[mm]		Concre	te Type		Cond lines masses			
	Soft	Tough	Soft	Tough	Sand-lime masonry			
≥ 22	-	-	-	-	0.3	0.3		
≥ 18	0.2	-	0.2	-	0.2	0.2		
≥ 14	0.1	0.1	0.1	0.1	0.1	0.1		

Conditions:

- For safety relevant fastenings sufficient redundancy of the entire system is required;
 Minimum of 5 nails per fastened track. All visible setting failures must be replaced
- Sheet metal failure is not considered in recommended loads and must be assessed separately
- Soft concrete up to f_{c,cube} = 45 N/mm² (C35/45), some tough concrete up to f_{c,cube} =60 N/mm² (C50/60).
- Concrete with aggregate like granite or river rock or softer, and up to 16 mm diameter



Stick rate estimation				
	Soft Concrete	Tough concrete		
X-P G3	85% – 98%	70% – 85%		
X-C G3	75% – 90%	55% – 70%		

• The stick rate indicates the percentage of nails that were driven correctly to carry a load. Stick rate can vary from the above values depending on job site conditions.

Threaded stud	Recommend	Dana material		
Threaded Stud	N _{rec} [kN]	V _{rec} [kN]	T _{rec} [Nm]	- Base material
X-M6-7-24 G3 P7	0.05	0.05	3.0	Concrete, sand-lime
X-W6-12-20 G3 P7				masonry
X-M6-7-14 G3 P7	0.2	0.2	3.0	Steel
X-W6-12-14 G3 P7				

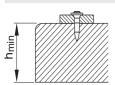
Recommended loads (electrical elements used with nails)

Element	Maximum service load F _{max} [N]
X-ECT (FR) MX	40
X-UCT MX	40
X-EKS MX	11
X-EKSC MX	32
X-FB MX / X-DFB MX	20
X-ECC MX	50
X-EHS MX	80
X-EKB (FR) 4 MX	9
X-EKB (FR) 8 MX	14
X-EKB (FR) 16 MX	18
X-ECH MX	40
	Cable trunking
X-ET MX	100

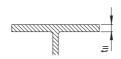


Application requirements

Thickness of base material



Concrete (for nails and threaded studs) $h_{min} = 60 mm$



Steel

 $t_{||} \ge 4.0$ mm (for nails) $t_{||} \ge 6.0$ mm (for threaded studs)

Thickness of fastened material

Wooden track:

 $t_{l} \le 25mm$

Metal track: $t_{\parallel} \le 2mm$

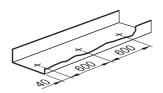


Deflection head:

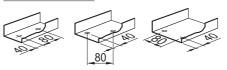
t_{l.tot.} ≤ 21mm (gypsum strip + metal track and sealant)

Spacing and edge distances (mm)

Spacing along track

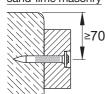


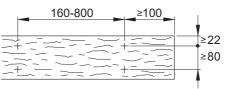
All track ends (cut-outs for doors), secure with 2 nails



Fastener spacing max. 30 cm for proprietary light non-load-bearing partition walls with fire classification

<u>Distance to edge of concrete /</u> sand-lime masonry

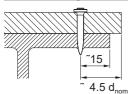




Spacing between nails when fastening wood to concrete

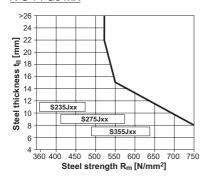


Distance to edge of fastened material (steel base material)

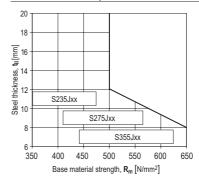


Application limits

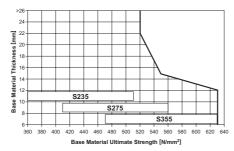
X-S 14 G3 MX



X-M6-7-14 G3 P7, X-W6-12-14 G3 P7



For temporary tacking of composite decks



Design conditions:

- Single layer sheet with a maximum thickness of 1.25 mm.
- Sheeting grade up to S450 acc. to EN 10346.
- Minimum base material thickness: 6 mm
- Minimum steel grade: S235 acc. to EN 10025-2

Corrosion information

The intended use only comprises fastenings which are not directly exposed to external weather conditions or moist atmospheres, i.e. only intended for dry indoor areas.



Fastener selection and system recommendation

Fastener program

Nails

Nail	Item no.	Shank length (mm)	Shank diameter (mm)	Base material	Length recommendation
X-S 14 G3 MX	2101547	14	3	Steel	
X-P 17 G3 MX	2101046	17	3		9, 5
X-P 20 G3 MX	2101047	20	3		of
X-P 24 G3 MX	2101048	24	3	Concrete	of fastened lncreasing to fastened lncreasing of base n
X-C 20 G3 P7	2100955	20	3	/ Sand-lime	
X-C 27 G3 P7	2100956	27	3	masonry	thickned mater distribution of the streng streng material
X-C 32 G3 MX	2100957	32	3		thickness d material g strength material
X-C 39 G3 MX	2100958	39	2.8		88

Threaded studs

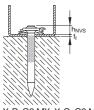
Threaded studs	Item no.	Thread size	Thread length (mm)	Shank length (mm)	Shank diameter (mm)	Base material
X-M6-7-14 G3 P7	2101052	M6	7	14	3	Steel
X-M6-7-24 G3 P7	2101053	M6	7	24	3	Concrete
X-W6-12-14 G3 P7	2101054	W6	12	14	3	Steel
X-W6-12-20 G3 P7	2101055	W6	12	20	3	Concrete



Fastening quality assurance

Fastening inspection

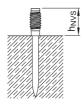
Nails and studs in concrete / sand-lime masonry



X-P_G3 MX, X-C_G3 MX: h_{NVS} = 2–5 mm

X-P_G3 MX, X-C_G3 MX:

 $h_{NVS} = 2-3 \text{ mm}$



X-M6-7-24 G3 P7 X-W6-12-20 G3 P7

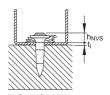
 h_{NVS} $\geq 7 \text{ mm}$ $\geq 12 \text{ mm}$



Deflection head X-C 39 G3 MX

12.5 mm board: $h_{NVS} \le 15$ mm 15 mm board: $h_{NVS} \le 12$ mm 19 mm board: $h_{NVS} \le 8$ mm

Nails and studs in steel



X-S 14 G3 MX: $h_{NVS} = 2-9 \text{ mm}$



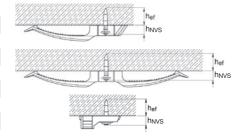
X-M6-7-14 G3 P7 X-W6-12-14 G3 P7

 h_{NVS} $\geq 7 \text{ mm}$ $\geq 12 \text{ mm}$

Element	h _{NVS} (mm)
	Concrete	Steel
X-EKB 4/8 MX	6-11	6-9
X-EKB 16 MX	6-11	6-9
X-ECT MX	6-11	6-9
X-UCT MX	6-11	6-9
X-ECH MX	6-11	6-9
X-EKS MX	6-11	6-9
X-EKSC MX	6-11	6-9
X-FB MX	7–11	7-9
X-DFB MX	7-11	7-9
X-ECC MX	7–11	7-9
X-EHS MX	7–11	7-9
X-ET MX*	5-10	5-9

^{*)} With X-ET MX, the h_{NVS} is measured against the cable trunk.

Examples





Attn. : To whom it may concern

Date : 27 September 2023 Ref. : 145/DF/DY/23

Subject : Country of Origin- Hilti X-S G3 MX & X-P G3 MX Nails

Dear Sir / Madam,

Enclosed please find the information of X-S G3 MX & X-P G3 MX Nails.

Brand Name : Hilti

Model Name : Hilti X-S G3 MX & X-P G3 MX Nails

Manufacturer : Hilti Corporation

Address of Manufacturer: FL-9494, Principality of Liechtenstein.

Manufacturer Contact Person: Dennis Yeung

Supplier : Hilti (Hong Kong) Ltd

Address of Supplier : 701-704, 7/F, Tower A, Manulife Financial Centre,

223 Wai Yip Street, Kwun Tong, Kowloon, Hong Kong

Supplier Contact Person : Dennis Yeung (+852 9723 4621)

Country of Origin : Liechtenstein

Should you have further questions, please do not hesitate to contact our Technical Representatives, Customer Service Hotline at 8228-8118, or email us at hksales@hilti.com.

Yours faithfully,

Dennis Yeung

Head of Product Leadership Strategy, F&P



Attn. : To whom it may concern

Date : 26 September 2023 Ref. : 138/DF/DY/23

Subject : Country of Origin- Hilti GX 3 Gas-Actuated Fastening Tool

Dear Sir / Madam,

Enclosed please find the information of Hilti GX 3 Gas-Actuated Fastening Tool.

Brand Name : Hilti

Model Name : Hilti GX 3 Gas-Actuated Fastening Tool

Manufacturer : Hilti Corporation

Address of Manufacturer: FL-9494, Principality of Liechtenstein.

Manufacturer Contact Person: Dennis Yeung

Supplier : Hilti (Hong Kong) Ltd

Address of Supplier : 701-704, 7/F, Tower A, Manulife Financial Centre,

223 Wai Yip Street, Kwun Tong, Kowloon, Hong Kong

Supplier Contact Person : Dennis Yeung (+852 9723 4621)

Country of Origin : Austria

Should you have further questions, please do not hesitate to contact our Technical Representatives, Customer Service Hotline at 8228-8118, or email us at hksales@hilti.com.

Yours faithfully,

Dennis Yeung

Head of Product Leadership Strategy, F&P



Attn. : To whom it may concern

Date : 26 September 2023 Ref. : 139/DF/DY/23

Subject : Country of Origin- Hilti GC 42 Gas Can

Dear Sir / Madam,

Enclosed please find the information of Hilti GC 42 Gas Can.

Brand Name : Hilti

Model Name : Hilti GC 42 Gas Can

Manufacturer : Hilti Corporation

Address of Manufacturer: FL-9494, Principality of Liechtenstein.

Manufacturer Contact Person : Dennis Yeung

Supplier : Hilti (Hong Kong) Ltd

Address of Supplier : 701-704, 7/F, Tower A, Manulife Financial Centre,

223 Wai Yip Street, Kwun Tong, Kowloon, Hong Kong

Supplier Contact Person : Dennis Yeung (+852 9723 4621)

Country of Origin : Germany

Should you have further questions, please do not hesitate to contact our Technical Representatives, Customer Service Hotline at 8228-8118, or email us at hksales@hilti.com.

Yours faithfully,

Dennis Yeung

Head of Product Leadership Strategy, F&P



Hilti X-P G3 MX Concrete Nails Job Reference

Year	Project Name	Customer Name	Project type
2022	KING LAM ST GOVT DATA CENTRE	GOLDWAVE STEEL STRUCTURE	Office
2022	KAI TAK NEW ACUTE HOSPITAL (SITE A)	WINNING CONSULTING & CONSTRUCTION	Health
2022	KAI TAK AREA 4B, SITE 1, NKIL 6576	HANG WAI DECORATION SERVICES	Residential
2022	WAN CHAI HOPEWELL CENTRE 2	WINNING CONSULTING & CONSTRUCTION	Hospitality
2022	R6 TRUNK ROAD T2 ED/2018/04	WINNING CONSULTING & CONSTRUCTION	Infrastructure
2022	IMMIGRATION HEADQUARTERS, TKO	SHUM HING KEE	Office
2022	HKIA 3508 TERMINAL 2	WELL PARK CONSTRUCTION LIMITED	Transport
2022	2 EASTERN HOSPITAL RD - ST PAUL'S HOSPITAL	SHUN TAI CONSTRUCTION WORKS	Health
2022	ANDERSON ROAD QUARRY, SITE RS-1	SHUI ON PLANT - SOBC	Residential
2022	SIU LANG SHUI RD, AREA 49, TMTL 544 - LOGIST	ICS CHINA STATE CONSTRUCTION	Industrial
2023	KING LAM ST GOVT DATA CENTRE	GOLDWAVE STEEL STRUCTURE	Office
2023	WAN CHAI HOPEWELL CENTRE 2	WINNING CONSULTING & CONSTRUCTION	Hospitality
2023	District Cooling System PH1 - Kwu Tung North New	Deve WINNING CONSULTING & CONSTRUCTION	Utilities
2023	LONG BIN - PUBLIC HOUSING PH 2	YAU LEE CONSTRUCTION CO LTD	Residential
2023	YING TUNG RD, TUNG CHUNG AREA 99 - PUBLIC	TR, YAU LEE CONSTRUCTION CO LTD	Transport
2023	KAI TAK NEW ACUTE HOSPITAL (SITE A)	WINNING CONSULTING & CONSTRUCTION	Health
2023	HKIA 3508 TERMINAL 2	WAI TAI ENGINEERING (H.K.) CO LTD	Transport
2023	UNITED CHRISTIAN HOSPITAL	MS (HK) ENGINEERING LIMITED	Health
2023	14 Wang Tai Road Office	WING YIP BUILDING MATERIALS	Office
2023	HAVEN OF HOPE HOSPITAL EXT	PENTA-OCEAN CONSTRUCTION CO. LTD	Health
2024	District Cooling System PH1 - Kwu Tung North New	DeveWINNING CONSULTING & CONSTRUCTION	Utilities
2024	33 HUNG TO RD	WINNING CONSULTING & CONSTRUCTION	Industrial
2024	KAI TAK NEW ACUTE HOSPITAL (SITE B)	HANG KEE ENGINEERING CO LTD	Health
2024	LONG BIN - PUBLIC HOUSING PH 2	YAU LEE CONSTRUCTION CO LTD	Residential
2024	MAN YIU ST, INLAND LOT 9088, SITE 3, CENTRAL	. NE'HONG CHANG CONSTRUCTION	Office
2024	MTR NEW EXT. (REF. 1601)-KWU TUNG STATION	ON DRAGAGES HONG KONG LIMITED	Transport
2024	HKIA 3508 TERMINAL 2	WAI TAI ENGINEERING (H.K.) CO LTD	Transport
2024	R6 CTL KLN ROUTE-BUILDING AND E&M HY/2019		Infrastructure
2024	XRL WEST KLN TERMINUS PROPERTY DEVELOR	PMEI GOLDWAVE STEEL STRUCTURE	Office